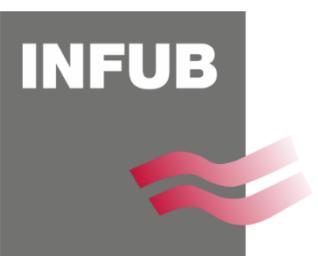


# **12th EUROPEAN CONFERENCE ON INDUSTRIAL FURNACES A N D BOILERS**

**10-11 November 2020 | Online/Live**



## **INFUB-12 PROCEEDINGS**

### **Keynote Lectures**

#### **A RENEWED AGENDA FOR RESEARCH AND INNOVATION IN EUROPE**

Maria da Graça Carvalho

Member of the European Parliament, Portugal

#### **CHALLENGES AND DEVELOPMENT NEEDS IN FLUIDIZED BED TECHNOLOGY**

Edgardo Coda Zabetta

Sumitomo SHI FW, Finland

#### **CHALLENGES AND DEVELOPMENTS IN THE CEMENT INDUSTRY - PROCESS DEVELOPMENTS FOR CO-PROCESSING OF WASTE AND CONTROL OF EMISSIONS**

Lars Skaarup Jensen

FLSmidth, Denmark

#### **USE OF HYDROGEN AS A FUEL IN INDUSTRIAL FURNACES**

Joachim von Schéele

The Linde Group, Shanghai

#### **PHOSPHORUS - A CRITICAL ELEMENT AND A CHALLENGE FOR THERMO-PROCESSING TECHNOLOGY**

Harald Raupenstrauch

Montanuniversitaet Leoben, Austria

## Combustion & Heat Transfer

- 006 Achieving Industrial Emissions Directive performance and increasing efficiency on least cost basis at a 160T/H refinery steam boiler**  
G. Ridler, M. Kryjak, S. Billett, F. Gnyp & J. Goldring  
RJM International (UK)
- 007 High performance Ultra-low NOx burner for industrial boilers**  
L. Morandi, D. Maggiolini, G. Rossiello, M. Torresi, G.D. Rago, L. Fortunato & A. Saponaro  
Macchi, ITEA SpA, Polytechnic University of Bari, Centro Combustione Ambiente SpA (Italy)
- 008 Numerical and experimental studies on the ignition of pulverized coal stream and spherical cloud**  
W. Rybak & J. Wach (Poland)  
Wroclaw University of Science and Technology (Poland)
- 009 Oxygen-enriched Combustion Technology using Self-induced Oscillation Phenomenon to Uniformly Heat a Wide Range in Industrial Furnaces**  
M. Yamaguchi, T. Saito, Y. Yamamoto & Y. Hagihara  
Taiyo Nippon Sanso Corporation (Japan)
- 010 Flameless Oxyfuel Solutions : Technologies and Results**  
J. von Schéele  
Linde plc, China
- 011 Combustion using an oxygen lancing in a reheating furnace**  
C. Lee, Insu Kim, Junggoo Hong  
Hyundai Steel & Kyungpook National University (Republic of Korea)
- 012 Influence of Hydrogen Admixtures and Swirl Intensity on Shape, Stability and Emissions of Premixed CH<sub>4</sub>-H<sub>2</sub>-air Flames**  
M. Hefele, M. Blanas, H. Chaves, S. Eckart & H. Krause  
TU Bergakademie Freiberg & University of Massachusetts (Germany/ USA)
- 013 Degassing and Stability Behavior of Oxide Heat Insulation Materials in Vacuum Furnaces**  
R. Arnold, M. Gilbert, R. Behrend & H. Krause  
Technische Universität Bergakademie Freiberg (Germany)
- 014 Energy Efficient Coil Coating Process - ECCO**  
M. Schneider, P. Weinbrecht, C. Wieland, C. Weis & D. Trimis  
Karlsruhe Institute of Technology (Germany)
- 015 Experimental Investigations on Plasma Assisted Solid Fuel Ignition and Combustion**  
R. Youssefi, J. Maier, G. Scheffknecht  
University of Stuttgart (Germany)
- 016 Tail biogas flame stabilization by assistance of thermal plasma reformer**  
N. Striūgas, A. Tamošiūnas, L. Marcinauskas, R. Paulauskas, K. Zakarauskas & R. Skvorčinskienė  
Lithuanian Energy Institute & Plasma Processing Laboratory (Lithuania)
- 017 Effects of microwaves on burning velocity and exhaust gas composition of laminar premixed propane flames**  
S. Eckart, R. Behrend, E. Collins & H. Krause  
TU Bergakademie Freiberg & Columbia University (Germany/ USA)

- 018 Experimental study of turbulent Bluff-Body flames stability by simultaneous high speed flame imaging and Particle Image Velocimetry**  
 N. Valdez, C. Lacour, B. Lecordier, A. Cessou, D. Honore  
 Normandie Univ (France)
- 019 Experimental analysis of the drying process in rotary kilns**  
 C. Meitzner, E. Specht & F. Herz  
 Otto von Guericke University Magdeburg & Anhalt University of Applied Sciences (Germany)
- 020 Influence of steam addition on biomass gasification in a drop tube furnace**  
 T. Rio, R. Ferreira & M. Costa  
 Instituto Superior Técnico, Universidade de Lisboa (Portugal)
- 021 Numerical and experimental investigation of the spheroidization process of non-spherical particles in a semi-industrial furnace**  
 H. Gerhardt, M. Knoll, R. Prieler, C. Hohenauer & P. Tomazic  
 Graz University of Technology & M. Swarovski Gesellschaft m.b.H. (Austria)

## Alternative Fuels

- 022 Experimental and numerical investigations of a high-power density sulphur burner**  
 M. Fedoryk, F. Zhang, H. Heidarifatasm, N. Sebbar, S. Harth, D. Trimis & H. Bockhorn  
 Karlsruhe Institute of Technology (Germany)
- 023 Valorisation of plastic wastes by pyrolysis for energy production**  
 J.-B. Michel & M. Simeoni  
 Race for Water Foundation & ETIA S.A.S. Carrefour Jean Monnet (Switzerland/ France)
- 024 Microwave heated pyrolysis of CFRP - Characteristics of Gas and Oil products**  
 R. Behrend, T. Krampitz, C. Pätzold, P. Fröhlich, M. Bertau, H. Lieberwirth & H. Krause  
 TU Bergakademie Freiberg (Germany)
- 025 Energy Recovery Assessment of Brazilian Municipal Solid Waste by Combustion System**  
 A. C. Gutierrez-Gomez, A. Garrido Gallego, R. Palacios-Bereche, J. Tófano de Campos Leite, A. M. Pereira Neto  
 Federal University of ABC (Brazil)
- 026 Unresolved issues in modelling thermochemical conversion of biomass**  
 K. Umeki, A. D. Garcia, Thamali R. Jayawickrama, A. Phounglamcheik, A. Bach-Oller & R. Gebart  
 Luleå University of Technology (Sweden)
- 027 Carbonization of grape pomace**  
 A. F. Ferreira & M. Costa  
 Instituto Superior Técnico, Universidade de Lisboa, (Portugal)
- 028 Drying and Decomposition Analysis of Hydrochars**  
 E. Kleiber, F. Weigler & F. Herz  
 Anhalt University of Applied Sciences (Germany)
- 029 Pressurized steam pyrolysis of grape residues for production of valuable liquid hydrocarbons**  
 F. Miccio, A. Natali Murri, E. Papa, E. Landi & M. Minelli  
 University of Bologna (Italy)
- 030 Modern concepts for sensor-based process optimization of waste-fired power plants**  
 F. Graube-Kühne, T. Kehr, S. Grahl & M. Beckmann  
 Technische Universität Dresden (Germany)

- 031 Thermal performance of a domestic boiler burning briquettes made with agricultural wastes**  
 B. Braga, V. Ferreira, A. Sanches & C. Pinho  
 DEMEC-FEUP, INEGI & CEFT-FEUP (Portugal)
- 032 Design and Application of Low-NOx Pulverized Biomass Burner over Biomass Grate Furnace**  
 S. Hamel, K. Zajac, P. Kuczmierczyk & A. Santhirasegaran  
 Steinmüller Engineering GmbH (Germany)
- 033 Single droplet ignition and combustion of jet-A1, hydroprocessed vegetable oil and their blends in a drop tube furnace**  
 G. Pacheco, A. Silva & M. Costa  
 Instituto Superior Técnico, Universidade de Lisboa & Aerog-LAETA, Universidade da Beira Interior (Portugal)
- 034 Influence of fuel characteristics of alternative residual biomass and ash chemistry on fluidized bed combustion and gasification**  
 T. Karel, K. Fürsatz, J. Priscak, M. Kuba, N. Skoglund & H. Hofbauer  
 BEST – Bioenergy and Sustainable Technologies GmbH, TU Wien & Umeå University (Austria/ Sweden)
- 035 Raw Biogas as a Potential Substitute for Natural Gas in Metallurgical Thermal Processes – Impact on Combustion and Pollutant Emissions**  
 M. Röder, T. Schneider, P. Pietsch, A. Giese, R. Erler & K. Görner  
 Gas- und Wärme-Institut Essen e.V. & DBI - Gastechnologisches Institut gGmbH Freiberg (Germany)
- 036 Material concepts for heat exchangers in the field of high temperature conversion: Results of long-term exposures in corrosive pyrolysis gases**  
 M. Gilbert, L. Schmies, C. Knosalla, W. Lippmann & H. Krause  
 TU Bergakademie Freiberg & TU Dresden (Germany)
- 037 Numerical Simulation of Radiant Burner Performance Burning Syngas Fuels**  
 G. Scribano & Manh-Vu Tran  
 University of Nottingham Malaysia & Monash University Malaysia (Malaysia)
- 038 Multi-fuel Combustion System for Gaseous and Liquid Biofuels with Low NOx Emissions**  
 M. Röder, D. Möntmann, M. Grote, A. Giese, D. Diarra & K. Görner  
 Gas- und Wärme-Institut Essen e.V. & OWI Oel-Wärme-Institut gGmbH, Herzogenrath (Germany)
- 039 Thermochemical Behavior of the Ashes of Municipal Solid Waste and its Impact on Combustion Systems for Mass Burning**  
 A. C. Gutierrez-Gomez, A. Garrido Gallego, S. A. Nebra & A. M. Pereira Neto  
 Federal University of ABC (Brazil)

## Modelling

- 040 CFD modelling of flameless oxy-lancing combustion technology to boost burner capacity**  
 Phuc Danh Nguyen, G. Ghazal & V. Cuervo Piñera  
 ArcelorMittal Global R&D (France/ Spain)
- 041 Numerical Analysis of the Transient Heating Characteristics of a Slab in a Re-Heat Furnace**  
 Z. Ahmedab, I. T'Jollynab, S. Lecompteab, T. De Raadc & M. De Paeppeab  
 Ghent University, ArcelorMittal Gent & FlandersMake@UGent (Belgium)
- 042 Modelling radiative heat transfer in an industrial furnace using the lattice Boltzmann method**  
 R. Prieler, P. Burian, M. Landl, C. Schluckner, C. Hochenauer  
 Graz University of Technology (Austria)
- 043 Large Eddy Simulation of Reactive Flow on the Fire Side of a Steam Cracking Furnace**  
 S. Nadakkal Appukuttan, E. Riber, B. Cuenot, T. Gilles  
 CERFACS & John Zink Hamworthy Combustion (France/ Luxembourg)

- 044 Effects of surrounding radiation on the lifetime of radiant tubes in a vertical strip galvanizing line**  
D. Büschgens, N. K. Karthik, C. Schubert, N. Schmitz, W. Lenz & H. Pfeifer  
RWTH Aachen University, (Germany)
- 045 Simulation of a turbulent combustion and structural mechanics in radiant tube burner using OpenFOAM**  
Z. Raonic, D. Nikolaenko, C. Spijker, H. Raupenstrauch  
Montanuniversitaet Leoben (Austria)
- 046 CFD modeling: a powerful tool for high efficiency burner design**  
A. Saponaro, O. Senneca, F. Cerciello, D.J. Brand, M. Torresi, F. Cesareo, M. Valenzano, S. Siena, G. Rago, G. Rossiello, G. Volpi, M. Penati, R. Dadduzio, T. Giani, M. Rogora, L. Fortunato & V. Panebianco  
Centro Combustione Ambiente S.p.A, ITEA S.p.A, Istituto di Ricerche sulla Combustione (IRC), University, Politecnico di Bari, AC BOILERS S.p.A (Italy/ South Africa)
- 047 Large Eddy Simulation of pulverized coal combustion under oxy atmospheres using tabulated chemistry**  
H. Nicolai, A. Samim Doost, F. di Mare, C. Hasse & J. Janicka  
Technische Universität Darmstadt & Ruhr-Universität Bochum (Germany)
- 048 Impact of the charging strategy, the cohesive zone and a varying blast volume flow on the conditions in the hearth: Transient DEM-CFD simulations of an industrial blast furnace**  
H. Merten, F. Bambauer, S. Wirtz, V. Scherer, H. Bartusch & R. Lin  
Ruhr-University Bochum, Bochum, VDEh-Betriebsforschungsinstitut, Department Process Optimisation Iron and Steel Making & AG der Dillinger Hüttenwerke (Germany)
- 049 A two-dimensional pyrolysis model for thermally thick particles**  
Q. N. Hoang, M. Vanierschot, T. Croymans, R. Pittoors & J. Van Caneghem  
Group T Leuven campus, KU Leuven & Keppel Seghers Belgium NV (Belgium)
- 050 Studies on the Waste Feeding Process in large-scale Waste Incineration Plants**  
M. H. Zwieluhner, R. Warnecke & F. Grafmans  
SAR Elektronic GmbH & GKS Gemeinschaftskraftwerk Schweinfurt GmbH (Germany)
- 051 Thermal process for energy recovery from Waste Electronic and Electrical Equipment under the premise of bromine recycling**  
M. Dunker, A. Hiller & M. Beckmann  
Technische Universität Dresden (Germany)
- 052 Combustion Behavior of Lumpy Coke in Mixed Feed Lime Shaft Kilns**  
B. Hallak & E. Specht  
Otto von Guericke University Magdeburg (Germany)
- 053 Novel heat recovery system for ceramic furnaces using high-temperature phase change materials and integration based on multicriteria analysis development**  
P. Royo, L. Acevedo, A. J. Arnal, M. Diaz-Ramírez, T. García-Armingol, V. J. Ferreira, G. Ferreira & A. M. López-Sabirón  
Research Centre for Energy Resources and Consumption (CIRCE) & CIRCE Institute (Spain)
- 054 Towards Digital Twin of an Industrial Furnace Operating with Natural Gas/ Hydrogen Mixtures**  
N. Meynet & G.-A. Grandin  
Engie Lab Crigen (France)
- 055 Exergy analysis of a large CFB boiler furnace**  
A. Mankonen, E. Vakkilainen, J. Kaikko & V. Sergeev  
Lappeenranta-Lahti University of Technology LUT & Peter the Great St.Petersburg Polytechnic University, (Finland/ Russian Federation)

- 056 Comparison of the Dynamic Behaviour between Bubbling and Circulating Fluidized Bed Combustors**  
 G. Martínez Castilla, R. M. Montañés, D. Pallarès & F. Johnsson  
 Chalmers University of Technology (Sweden)
- 057 Development of Process Model for the Manufacturing of Sanitary Ware in Tunnel Kiln**  
 D. M. Alex, T. Redemann & E. Specht,  
 Otto von Guericke University Magdeburg (Germany)
- 058 Coupled Computational Fluid Dynamics and Discrete Element Method modelling of shaft furnace, including nitrogen emissions,**  
 C. Spijker, R. W. Pollhammer & H. Raupenstrauch  
 Montanuniversitaet Leoben & K1-MET GmbH (Austria)
- 059 Impact of flow maldistribution on performance of shell-and-tube heat exchangers**  
 T. Dorau, R. Schab, S. Unz, R. Malayeri & M. Beckmann  
 Technische Universität Dresden (Germany)

## Green Challenges and Renewable Future

- 060 Challenges for the Future Combustion of Green Fuels**  
 J.G. Wünnig  
 WS WärmeProzesstechnik GmbH (Germany)
- 061 Thermodynamic and lifecycle analysis of a CO<sub>2</sub>-based methanol synthesis**  
 M. Dierks, F. Möllenbrück, G. Oeljeklaus & K. Görner  
 University of Duisburg-Essen (Germany)
- 062 Negative CO<sub>2</sub> Emission Technologies – A New Trend in Energy Research?**  
 T. Pröll  
 University of Natural Resources and Life Sciences (Austria)
- 063 Bioefficiency: The Challenging Way Towards the Next Generation of Biomass-fired Combined Heat and Power Plants**  
 H. Spliethoff, T. de Riese, L. Hansen, R. Nowak Delgado, S. Fendt  
 Technische Universität München & Bayerisches Zentrum für Angewandte Energieforschung e. V (Germany)
- 064 Design of an energy efficient heating system for integrated oxygen production using ceramic membranes**  
 F. Scheck, N. Schmitz, H. Pfeifer & R. Kriegel  
 RWTH Aachen University & Fraunhofer Institute for Ceramic Technologies and Systems IKTS (Germany)

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 Christopher Leonard and Neil Simpson  
 Ametek Land & Simpson Combustion
- 066 Temperature Measurements by Means of SO<sub>2</sub> Spectra and Differential Optical Absorption Spectroscopy in Two Full-Scale Boilers**  
 T. Leffler, S. Badiei & P. Kallner  
 Vattenfall AB (Sweden)

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N. Schmitz, L. Giesler, E. Cresci, J.G. Wuenning & H.Pfeifer  
RWTH Aachen University & WS Waermeprzesstechnik GmbH (Germany)
- 068 Issues relating to the Combustion of High Asphaltene Heavy Fuel Oils.**  
A.R. Lea-Langton, K.D. Bartle, F.A. Atiku, J.M. Jones & A. Williams  
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- 069 Influence of operation mode of a drop-feed-pellet domestic boiler on gaseous and particulate emissions**  
A. Martinez, C. Lacour, J. Yon & A. Coppalle  
Normandie University (France)
- 070 Development of new concepts for an energy efficient firing of ceramics by 2050**  
T. Redemann & E. Specht  
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- 071 Effects of CO<sub>2</sub>-H<sub>2</sub>O dilution on non-premixed turbulent oxygen enriched flames in a swirl burner**  
T. Boushaki, H. Zaïdaoui, JC. Sautet, C. Chauveau  
University of Orleans & Normandie University (France)